Volume 24 العدد يناير January 2021



Green Synthesis and Characterization of Iron Oxide Nanoparticles Using *MenthaPiperita* Leaves Extract

| Fatma Ali Shtewi* | Wedad Mohammed | Awatef Abdulsalam |
|-------------------|----------------|-------------------|
| | Barag | Tarroush |

Chemistry Department, Faculty of Science, Zawia University, Libya *Correspondence Email address: <u>F.shtewi@zu.edu.ly</u>

Abstract:

The green synthesis method of α -Fe₂O₃ nanoparticles has advantageous over other physical and chemical methods. In the present study, green synthesis of hematite (α -Fe₂O₃) nanoparticles was carried out via an eco-friendly method using aqueous ferric chloride solution (FeCl₃.6H₂O) as precursor and the aqueous extract of *Menthapiperita* leaves as a reluctant and stabilizer. The precursor salt solution and stabilizer agent were mixed in a 1:1 volume ratio at room temperature. The synthesized α -Fe₂O₃ nanoparticles were characterized by UV-VIS absorption spectroscopy, Fourier transform infrared spectroscopy (FTIR) and X-ray diffraction (XRD). The α -Fe₂O₃ nanoparticles showed absorbance peak at 430 nm region in the spectral analysis. As well as, the band gap energy of α -Fe₂O₃ nanoparticles determined from UV-Visible spectra with the help of Tauc plot was 2.602 eV. FTIR spectra confirmed the presence of poly phenols, which are responsible for the reduction of Fe³⁺ ions and efficient stabilization of α -Fe₂O₃ nanoparticles. The XRD result revealed that the average crystallite size of α -Fe₂O₃ nanoparticles was 8.8 nm. Furthermore, the mechanism of α -Fe₂O₃ nanoparticle formation has also been discussed.

Key-words: Hematite (α -Fe₂O₃) Nanoparticles, Green Synthesis Menthapiperita, Characterization, Mechanism.

355



الملخص :

طريقة الإصطناع الاخضر لجسيمات α -Fe₂O₃ النانوية لها مميزات تفوق الطرق الفيزيائية والكيميائية الأخرى. في هذا البحث، تم إجراء التخليق الأخضر لجسيمات الهيماتيت النانوية (α -Fe₂O₃) عبر طريقة صديقة للبيئة باستخدام محلول كلوريد المعيماتيت النانوية (α -Fe₂O₃) عبر طريقة صديقة للبيئة باستخدام محلول كلوريد الحديديك المائي (FeCl₃.6H₂O) عبر طريقة صديقة للبيئة باستخدام محلول كلوريد الحديديك المائي (FeCl₃.6H₂O) عبر طريقة صديقة البيئة باستخدام محلول كلوريد الحديديك المائي (FeCl₃.6H₂O) عبر طريقة صديقة البيئة باستخدام محلول كلوريد الحديديك المائي (α -Fe₂O₃) عبر طريقة صديقة المحتول بنسبة حجمية 1:1 عند مختول ومثبت. تم خلط محلول الملح البادئ والعامل المختول بنسبة حجمية 1:1 عند درجة حرارة الغرفة. تم تشخيص جسيمات اكسيد الحديد الثلاثي النانوية (α -Fe₂O₃) وحرجة حرارة الغرفة. تم تشخيص جسيمات الكسيد الحديد الثلاثي النانوية الأشعة تحت درجة حرارة الغرفة. تم تشخيص جسيمات الكسيد الحديد الثلاثي النانوية الأشعة تحت الحمراء (FTIR) وحيود الأشعة السينية (XRD).أظهرت جسيمات أكسيد الحديد الثلاثي الطيفي المحدة الشلاثي الخونية الحديد الثلاثي النانوية قمة امتصاص عند 400 نانومتر في التحليل الطيفي. الحدية المائية الكرة الحديد الثلاثي المحدة المعينية الكرية المحدة المحدة المحدة المرابي للأشعة فوق البنفسجية بمساعدة مخطع عمات ألمحدة من الطيف. الحديد الثلاثي دوت. كشف طيف RTIP عن وجود البوليفينولات المسؤولة عن إدنان العيني. الكترون فولت. كشف طيف RTIP عن وجود البوليفينولات المسؤولة عن إدنول أيونات من الطيف المرئي للأشعة فوق البنفسجية بمساعدة مخطط RTIP هي 2.602 الكترون فولت. كشف طيف RTIP عن وجود البوليفينولات المسؤولة عن إخترال أيونات من الطيف المرئي للأشعة فوق البنفسجية بمساعدة مخطط RTIP هي 2.602 مالي الحديد الكترون فولت. كشف طيفي الحدين المحدم المحدين المائي المائولة د 2.602 مالي العروب البولية ولت. كشفت نتيجة RTIP النويات من الطيف المرئي المرئي للأشعة فوق البنفسجية بمساعدة مخطط RTIP ما الحدين المولي المحدين الحدين الحدين الحدين الحدين الحدين الطيفي المحدين الطيفي الحدين مائول أيونات ما مائة الم المرئي المرئي المائي كام الحدين الحدين الحدين الحدين الحدين الحدي الحدين الحدين الحدين الحدين الحدين الحدين الحدين الحدي الحد

Volume 24 العدد

يناير January 2021

1. Introduction:

International

Science and Technology Journal

المجلة الدولية للعلوم والتقنية

Nanotechnology is a multidisciplinary branch of science that includes various areas of science and technology, including biomedicine, pharmaceutics, environmental, science, and others. Nanotechnology is one of the most exciting fields which are used to describe the formation and utilization of materials with structural features between those of atoms and bulk materials with a minimum of one dimension in the nano range. Nanoparticles are the simplest form of structures with sizes in the range between almost 1 and 100 nanometers. Nanotechnology and nanoparticles based products and applications have increased nowadays due to

| 356 | Copyright © ISTJ | حقوق الطبع محفوظة |
|-----|------------------|--------------------------------|
| | | للمجلة الدولية للعلوم والتقنية |

Volume 24 العدد يناير January 2021



biological effectiveness. Furthermore, it is well known that inorganic nanomaterials are good antimicrobial agents [1]. Nanoparticles exhibit an intensive range of properties such as lower melting points, higher surface area, mechanical strength, specific optical properties specific magnetizations, and biological activity [2, 3] which is different from that of their bulk materials. Processes used for metal oxide nanoparticle synthesis are chemical, physical, and a recently developed biological method.

Iron oxide nanoparticles (IONPs) have attracted much concern owing to their unique properties, such as super paramagnets, surface-to-volume ratio, greater surface area, a propensity to agglomerate and easy separation methodology. Common kinds of iron oxide are hematite (α -Fe₂O₃), maghemite (γ -Fe₂O₃) wustite (FeO) and magnetite (Fe₃O₄). Recently, nano-crystalline α -Fe₂O₃ is one of the most useful materials for photocatalytic and photoelectrochemical applications due to its narrow band gap (2.0-2.2 eV), which could collect up to 40 % of the solar spectrum energy [4]. The α -Fe₂O₃ nanoparticles exhibit great stability in aqueous solutions and good magnetic properties. The crystal structure of hematite α -Fe₂O₃ is rhombohedral system and it shows a weak ferromagnetism at 300K. The hematite α -Fe₂O₃ is an n-type semiconductor which has attracted substantial interest because of their potential applications, including pigments, gas sensors, an anode material, optical devices, medicine applications and it used as catalysis [5-8]. It can also be used as a starting material for the synthesis of magnetite (Fe₃O₄) and maghemite (γ -Fe₂O₃), which have been intensively pursued for both fundamental scientific interest sand technological applications in the last few decades [9]. A various available methods have been developed for synthesis ofα-Fe₂O₃nano-particles, including hydro thermal synthesis [10], polvol method [11], sol-gelmethod [12], ultrasonic spray pyrolysis [13], chemical vapor deposition [14], co-precipitation [15] and pulsed laser deposition [16]. However, these methods are usually expensive and labor-intensive and are potentially hazardous to the

| 357 | Copyright © ISTJ | حقوق الطبع محفوظة |
|-----|------------------|---------------------------------|
| 557 | | للمحلة الده لية للعلوم والتقنية |
| | | <u> </u> |

Volume 24 العدد يناير January 2021



environment and living organisms. Therefore, using the phytochemicals present in plants as bio-reductants is attaining a greater impetus. Different parts of plant materials such as leaf extracts, fruit, bark, fruit, peels, root, and callus have been focused on the synthesis of metallic nanoparticles [17].

The chemical and physical methods for nanoparticles synthesized are suffering from drawbacks. In this work, we successfully synthesized α -Fe₂O₃ nanoparticles through a rapid, simple, and economical route, without any hazardous chemicals as reducing or stabilizing agents. Moreover, the use of water as a solvent for the preparation of the extract is considered to be the cheapest and greenest method for the production $of\alpha$ -Fe₂O₃ nanoparticles. Among several plants, *Menthapiperita* Leaves (Lamiaceae family) commonly known aspeppermint. The Peppermint with is vernacular names of "nana", a plant is one of the herbs most extensively used worldwide, with an extended history as a medical plant. It contains large amounts of polyphenols that are biodegradable and soluble in water at room temperature and have molecules carrying hydroxyl groups that can be used for the reduction and the stabilization of the nanoparticles [18, 19]. The abbreviations used throughout the paper are described in Table 1.

| Abbreviations | Definitions |
|---------------|---|
| UV-vis | Ultraviolet-visible |
| FTIR | Fourier transform infrared spectroscopy |
| XRD | X-ray diffraction |
| NPs | Nanoparticles |
| FWHM | The full width at half maximum |
| Pos. [°2 Th.] | Position [°2 Theta] |

 Table (1): List of abbreviations used throughout the paper.

2. Materials and Methods

Fresh leaves of *Menthapiperita* plant were collected from Az-Zāwiyah, Libya. Ferric chloride hexahydrate (FeCl₃.6H₂O) was

| 250 | Convright © IST I | حقوق الطبع محفوظة |
|-----|-------------------|--------------------------------|
| 270 | Copyright @ 1515 | للمجلة الدولية للعلوم والتقنية |

Volume 24 العدد يناير January 2021



purchased from Sigma Aldrich. The α -Fe₂O₃ nanoparticles were synthesized by the green synthesis method using ferric chloride as a precursor and plant extract as reducing and capping agents. The crystal structure of the sample was analyzed by using the XRD-6100 diffractometer (Shimadzu), and the patterns were recorded with Copper K α radiation (λ =1.54060 Å). Molecular analysis of the sample was performed by Fourier transform infrared (FT-IR) IRAffinity-1S(Shimadzu) spectroscopy using spectrometer, recorded in the wavenumber range of 500-4,000 cm⁻¹. The maximum optical absorption of the sample was characterized by UV-Visible Spectroscopy (JASCO V 670), in the range of 200-800nm. The optical characteristics of α -Fe₂O₃ nanoparticles were analvzed from ultraviolet-visible (UV-vis) spectrometer measurement. The optical band gap was determined using Touch's plot method hv versus $(\alpha hv)^{1/2}$, where α and hv denote the optical absorption coefficient and photon energy respectively.

2.1 Plant Extract Preparation:

A 20 g of *Menthapiperita* leaves were washed thoroughly with tap water and then rinsed with distilled water until no foreign material remained. The leaves were finely cut and were boiled for 15 min with 100 ml of distilled water in 500-ml Erlenmeyer flask. The aqueous extract was filtered through What man No. 1 filter paper.

2.2 Synthesis of Hematite α-Fe₂O₃ nanoparticles:

Hematite α -Fe₂O₃ nanoparticles were synthesized by adding freshly prepared leaves extract to FeCl₃.6H₂O solution (0.1 M) in a 1:1 volume ratio. The immediate color change of the ferric chloride solution from light brown to black was observed and confirmed by spectrophotometric determination. The formation of α -Fe₂O₃ nanoparticles was marked by the appearance of the black color. The α -Fe₂O₃nanoparticles were separated by centrifuging at 3000 rpm for 15 minutes, and dried in the open air for 24 hr. All the following procedures were performed at room temperature and under atmospheric pressure.

| 359 | Copyright © ISTJ | حقوق الطبع محفوظة |
|-----|------------------|--------------------------------|
| | | للمجلة الدولية للعلوم والتقنية |

Volume 24 العدد يناير 2021 January



3. Results and Discussion

3.1 UV–Vis spectroscopy:

The formation of hematite α -Fe₂O₃ nanoparticles was observed by UV–vis absorption spectroscopy (Figure 1). Initially, the leaves extract had a yellow color and showed higher absorption peaks at the region 200 to 350 nm. It indicates that the leaves extract had free phytochemicals. After the addition of leaves extract to ferric chloride solution, a black-colored colloidal solution was formed. The spectra of the black-colored colloidal solution show the disappearance of strong absorption peaks at the region 200 to 350 nm and emerge a sharp peak at higher wavelengths region at 430 nm suggesting the formation of α -Fe₂O₃ nanoparticles. This finding is in agreement with previous reports for the green synthesis of α -Fe₂O₃nanoparticles using both *Pomegranate* seeds and *Ailanthus excels* leaves extracts [20,21].



Figure 1. UV-Visible spectrophotometer results for characterization of $\alpha-Fe_2O_3$ nanoparticles



Volume 24 العدد يناير 2021 January



3.2 Band gap energy:

Optical properties of nanoparticles give information about physical properties; such as band gap energy, band structure and optically active defects. The band gap energy of α -Fe₂O₃ nanoparticles was determined from the UV analysis with the help of Tauc plot. The optical band gap of the produced nanoparticles is calculated using the Tauc'sequation (1):

 $\alpha hv = A(hv - E_g)^{1/2}$ (Eq. 1) Where: α is the absorption coefficient, E_g is the band gap energy, A is constant and hv is the photon energy in eV.

Figure 2 shows $(\alpha hv)^2$ versus hv plot of absorption spectrum of colloidal solution of α -Fe₂O₃ nanoparticles. The obtained direct band gap value of α -Fe₂O₃ nanoparticles was determined from the intercept of the straight line with the hv-axis. The band gap value is found to be 2.602 eV, which is in good agreement with the reported value(2.67 eV) of α -Fe₂O₃ nanoparticles by literatures [22, 23]. Besides, the observed value is higher than the standard value of α -Fe₂O₃ (1.9 eV-2.2 eV) [4], due to the decrease in the particle size (8.8 nm) of hematite is responsible for increasing the optical band gap [24].



Figure 2. Band gap energy of α -Fe₂O₃ nanoparticles

Volume 24 العدد يناير January 2021



3.3 FT-IR Spectroscopy:

FT-IR measurements were employed to investigate the possible functional groups responsible for the reduction of the metal precursors and the formation of α -Fe₂O₃ nanoparticles. The comparison of FT-IR spectra between pure Menthapiperita leaf and its complexation with Fe^{3+} ions are shown in Figure 3. The infrared spectra of the dried Menthapiperita leaves show the absorption peaks at 1253.69 and 1014.85 cm⁻¹ are ascribed for the C-O-C and C-O-H vibrations of the phenolic group. Also, the two small bands at 1416.17 cm⁻¹ and 1517.47 cm⁻¹ can be related to symmetric and asymmetric stretching vibrations of COO⁻ group. The band observed at 1601.29 cm^{-1} is attributed to the C=C stretching vibrations of the aromatic ring, which belongs to the polyphenols (e.g., flavonoids and tannins) [18]. Moreover, a small peak at 1730.08 cm^{-1} is correspond to the C=O stretching vibration, indicates that an ester bond is formed between two galloyl groups, which confirms the presence of hydrolysable tannins [25, 26]. The sharp peaks at 2919.45 cm⁻¹ and 2850.56 cm⁻¹ are attributed to asymmetric and symmetric C-H stretching mode of aliphatic hydrocarbon chains. The broad band at 3275.08 cm^{-1} is representing the O-H stretching vibration of the polyphenolic compounds, which is an indication of the strong hydrogen bonding [27]. These functional groups prove the presence of polyphenols in *Menthapiperita*, which might act as reducing and stabilizing agents in the α -Fe₂O₃ nanoparticles synthesis. The FTIR spectra reveal that observed bands for functionalized α -Fe₂O₃ nanoparticles (figure 3b) are similar to those obtained for Menthapiperita (figure 3a) with a slight shift. However, the absorption correspond to the C=O stretching vibration is shifted to 1700.61 cm^{-1} , which was attributed to the binding of a C=O group with the nanoparticles. Furthermore, the band involving O-H vibration at 3275.08 cm⁻¹ of the polyphenolic compounds is shifted to lower wave number in the region between 2986.2 cm⁻¹ and 3357.7 cm⁻¹, hence showing deprotonation of the -OH groups and coordination to Fe³⁺ ions [20]. Finally, appearance of the sharp absorption bands at 587.85,

| 362 | Copyright © ISTJ | حقوق الطبع محفوظة |
|-----|------------------|--------------------------------|
| | | للمجلة الدولية للعلوم والتقنية |



566.86 and 543.88 cm⁻¹ in the spectrum of α -Fe₂O₃ nanoparticles are attributed to the Fe–O stretching vibration [28, 29, 30].



Figure 3. FT-IR Spectra of (a) the dried *Menthapiperita* leaves and (b) α -Fe₂O₃ nanoparticles

3.3 X-ray Diffraction (XRD):

Figure 4 shows the XRD pattern of α -Fe₂O₃ nanoparticles. It was observed that the XRD pattern is like an amorphous pattern and it could be said that the sample is nano crystalline sized iron oxide particles. The XRD patterns of the sample show broad peaks, which clearly indicates that the sample is nano crystalline. In addition, the peaks are broad due to the nano size effect [30]. There are three distinct diffraction peaks with $2\theta = 27.71^{\circ}$, 35.86° , and 56.6° are observed, which indicates the formation of α -Fe₂O₃ nanoparticles. The broad peak at $2\theta = 27^{\circ}$ can be recognized as organic components from leaf extract of *Menthepiperita*, which are responsible for stabilizing of nanoparticles, as well as consistent

| 363 | Copyright © ISTJ | حقوق الطبع محفوظة للمجلة الدولية للعلوم والتقنية |
|-----|------------------|---|

| International | |
|--------------------------------|--|
| Science and Technology Journal | |
| المجلة الدولية للعلوم والتقنية | |

Volume 24 العدد يناير 2021 January



with the FT-IR results. The diffraction peak at 2θ of 35.86° and 56.6° indicates the presence of α -Fe₂O₃, as well as consistent with the FT-IR result. The Figure 4 does not show all the peaks belongs to α -Fe₂O₃ nanoparticles, due to the presence of bioactive compounds from *Menthapiperita* leaves extract, or because of the α -Fe₂O₃ nanoparticles were prepared at room temperature and may also be due to a higher concentration of precursor salt. Thus, reported researches carried out calcined at high temperature to improve the crystallinity of α -Fe₂O₃ NPs, where at higher temperatures the crystallinity of the α -Fe₂O₃ NPs increases [31, 32, 33]. Moreover, another study showed that the reaction time playing a very important role in the clarity of the peaks of the XRD pattern. As the reaction time increases, the crystallinity of the hematite α -Fe₂O₃ nanoparticles increases [34].



The average crystallite size of the α -Fe₂O₃ NPs is calculated by using Debye–Scherrer's equation for 2θ = 35.86° as shown in the Equation (2) and Table (2):

| 364 | Copyright © ISTJ | حقوق الطبع محفوظة |
|-----|------------------|--------------------------------|
| | | للمجلة الدولية للعلوم والتقنية |

Volume 24 العدد يناير 2021 January



Where: ' λ ' is wave length of X-Ray (0.154(nm)), ' β ' is FWHM (full width at half maximum), ' θ ' is the diffraction angle and 'D' is particle diameter size. The average crystallite size of the α -Fe₂O₃ NPs was 8.8 nm.

Table 2. X-ray diffraction peak list of α-Fe₂O₃ nanoparticles.

| Pos. [°2Th.] | FWHM [°2Th.] | d-spacing [Å] |
|---------------------|--------------|---------------|
| 27.7149 | 0.4330 | 3.21885 |
| 35.8652 | 0.9446 | 2.50387 |
| 56.6130 | 1.1520 | 1.62446 |

$$\beta = \frac{\text{FWHM} \times \pi}{180} = \frac{0.9446 \times 3.14}{180} = 0.01648$$
$$D = \frac{0.9 \times \lambda}{\beta \times \cos\theta} = \frac{0.9 \times 0.154 \text{ nm}}{0.01648 \times 0.9514} = 8.8 \text{ nm}$$

3.4 Plausible Mechanism of α-Fe₂O₃ nanoparticles:

Menthapiperita leaves is known for having several polyphenols include phenolic acids, flavonoids (eriocitrin, narirutin, hesperidin, luteolin-7-O-rutinoside, isorhoifolin, diosmin, 5,7dihydroxycromone-7-O-rutinoside), tannins and saponins as active substances [35, 36]. Although the mechanistic details of the biosynthesis processes are currently unclear, a range of mechanisms have been proposed to explain the formation of NPs. However, the exact mechanism of the synthesis process remains challenges, thus providing opportunities for further study. A plausible formation mechanism of the α -Fe₂O₃ nanoparticles from *Menthapiperita* is schematically presented in (Scheme 1) offering that polyphenols serve as a reducing and stabilizing agent. The

| 365 | Copyright © ISTJ | حقوق الطبع محفوظة للمجلة الدولية للعلوم والتقنية |
|-----|------------------|---|

Volume 24 العدد يناير January 2021



Menthapiperita leaf extract contains a high content of polyphenol as tannins (234.06 mg/g) with plenty of phenolic–OH of galloyl groups [37]. These functional groups can form a strong complex with Fe³⁺ ions, Furthermore, the hydroxyl groups of polyphenolic compounds are deprotonate and act to reduce the Fe³⁺ ions. The deprotonation of the hydroxyl groups of the polyphenols was confirmed by the IR spectra. Accordingly, the Fe³⁺ ions oxidized the hydroxyl groups into carbonyl groups in the reduction reaction as Fe³⁺ is reduced to Fe⁰ NPs [38] and are subsequently oxidized by atmospheric oxygen or water resulting in α -Fe₂O₃ nanoparticles.



Scheme 1. Plausible complexation and reduction for the formation mechanism of α -Fe₂O₃ nanoparticles by galloyl groups of tannin

4. Conclusion:

In summary, the green synthesis method has merits over other physical and chemical methods, are easily available starting materials, inexpensive and procedure is easy to carry out any laboratory, use of toxic reagent is avoided and pollution. The green synthesis route had been used to synthesis α -Fe₂O₃ nanoparticles

| 366 | Copyright © ISTJ | حقوق الطبع محفوظة |
|-----|------------------|--------------------------------|
| | | للمجلة الدولية للعلوم والتقنية |

Volume 24 العدد يناير January 2021



using *Menthapiperita* leaves extract. The FT-IR spectra demonstrated the presence of a polyphenolic compounds in the extract (mainly tannins) could be probably responsible for the reduction process through the hydroxyl groups and binding to the α -Fe₂O₃ nanoparticles through the carbonyl groups. Furthermore, the optical direct band gap energy of the α -Fe₂O₃ NPs determined from the Tauc plot was 2.602 eV. The XRD result illustrated that the average crystallite size of the α -Fe₂O₃nanoparticles was 8.8 nm. This eco-friendly method can potentially be employed in various areas, including pharmaceuticals, cosmetics, foods, and medical applications. Finally, other properties and applications of this type of material should be explored in future studies.

Acknowledgements:

Authors are grateful to the Department of Chemistry Zawia University, Libyan Petroleum Institute at Tripoli, Polymer Research Center at Tripoli and the National Center for Medical Research at Zawia for approving and facilitating this work. The authors also appreciate Prof.Dr. Hussain Ibrahim Alarabi (Professor Chemistry Department, Zawia University) for helpful discussions and advice during the development of the work.

References:

- [1] K. Chatterjee, S. Sarkar, K. J. Rao, S. Paria, Core/shell nanoparticles in biomedical applications, Advances in colloid and interface science 209 (2014) pp. 8-39.
- [2] L. R. Hirsch, R. J. Stafford, J. A. Bankson, S. R. Sershen, B. Rivera, R. E. Price, J. L. West, Nanoshell-mediated near-infrared thermal therapy of tumors under magnetic resonance guidance, Proceedings of the National Academy of Sciences 100(23) (2003) pp. 13549-13554.
- [3] S. Saif, A. Tahir, Y. Chen, Green synthesis of iron nanoparticles and their environmental applications and implications, Nanomaterials 6(11) (2016) pp. 209.

| 367 | Copyright © ISTJ | حقوق الطبع محفوظة |
|-----|------------------|--------------------------------|
| | | للمجلة الدولية للعلوم والتقنية |

Volume 24 العدد يناير January 2021



- [4] M. Alagiri, S. B. A. Hamid, Green synthesis of α-Fe₂O₃ nanoparticles for photocatalytic application, Journal of Materials Science: Materials in Electronics 25(8) (2014) pp. 3572-3577.
- [5] D. Walter, Characterization of synthetic hydrous hematite pigments, Thermochimicaacta 445(2) (2006) pp. 195-199.
- [6] C. Wu, P. Yin, X. Zhu, C. OuYang, Y. Xie, Synthesis of hematite (α-Fe₂O₃) nanorods: diameter-size and shape effects on their applications in magnetism, lithium ion battery, and gas sensors, The Journal of Physical Chemistry B 110 (36) (2006) pp. 17806-17812.
- [7] X. Gou, G. Wang, J. Park, H. Liu, J. Yang, Monodisperse hematite porous nanospheres: synthesis, characterization, and applications for gas sensors, Nanotechnology 19 (12) (2008) pp. 125606.
- [8] T. Ohmori, H. Takahashi, H. Mametsuka, E. Suzuki, Photocatalytic oxygen evolution on α -Fe₂O₃ films using Fe³⁺ ion as a sacrificial oxidizing agent, Physical Chemistry Chemical Physics 2(15) (2000) pp. 3519-3522.
 - [9] W. Wu, Z. Wu, T. Yu, C. Jiang, W. S. Kim, Recent progress on magnetic iron oxide nanoparticles: synthesis, surface functional strategies and biomedical applications, Science and technology of advanced materials 16 (2015), pp. 23501-23543.
- [10] F. Wang, X. F. Qin, Y. F. Meng, Z. L. Guo, L. X. Yang, Y. F. Ming, Hydrothermal synthesis and characterization of α-Fe₂O₃ nanoparticles, Materials science in semiconductor processing 16 (3) (2013) pp. 802-806.
- [11] H. Mansour, H. Letifi, R. Bargougui, S. De Almeida-Didry, B. Negulescu, C. Autret-Lambert, S. Ammar, A. Gadri, Structural, optical, magnetic and electrical properties of hematite (α-Fe₂O₃) nanoparticles synthesized by two methods: polyol and precipitation. Applied Physics A 123(12) (2017) pp. 787.
- [12] K. Raja, M. M. Jaculine, M. Jose, S. Verma, A. A. M.

| 368 | Copyright © ISTJ | حقوق الطبع محفوظة للمجلة الدولية للعلوم والتقنية |
|-----|------------------|---|

| International |
|--------------------------------|
| Science and Technology Journal |
| المجلة الدولية للعلوم والتقنية |

العدد Volume 24 يناير January 2021



Prince, K. Ilangovan, S. J. Das, Sol–gel synthesis and characterization of α -Fe₂O₃ nanoparticles, Superlattices and Microstructures 86 (2015) pp. 306-312.

- [13] B. K. Ozcelik, C. Ergun, Synthesis and characterization of iron oxide particles using spray pyrolysis technique, Ceramics International 41(2) (2015) pp. 1994
- [14] N.A. Arzaee, M.F.M. Noh, A. Ab Halim, M.A.F.A. Rahim, N.A. Mohamed, J. Safaei, A. Aadenan, S.N.S. Nasir, A.F. Ismail, M.A.M. Teridi, Aerosol-assisted chemical vapour deposition of α -Fe₂O₃ nanoflowers for photoelectrochemical water splitting, Ceramics International, 45(14) (2019) pp.16797-16802.
- [15] M. Farahmandjou, F. Soflaee, Synthesis and characterization of α -Fe₂O₃ nanoparticles by simple coprecipitation method, Physical Chemistry Research 3(3) (2015) pp. 191-196.
- [16] T. M. N. Thai, S. R. Kim, H. J. Kim, Synthesis of Fe₂O₃ polymorph thin films via a pulsed laser deposition technique, New Phys SaeMulli 64 (2014) pp. 252-255.
- A. Zambre, A. Upendran, R. Shukla, N. Chanda, K. Katti, [17] Cutler, R. Kannan, V. C. K. Katti, Green Nanotechnology—a Sustainable Approach in the Nanorevolution. In Sustainable Preparation of Metal Nanoparticles: Methods and Applications, The Royal Society of Chemistry: London, UK (2012), pp. 144–156.
- [18] S. R. Patil, R. S. Patil, A. G. Godghate, Menthapiperita Linn: Phytochemical, antibacterial and dipterianadulticidal approach, Int. J. Pharm. Pharm. Sci 8(3) (2016) pp. 352.
- [19] P. Sujana, T. M. Sridhar, P. Josthna, C. V. Naidu, Antibacterial activity and phytochemical analysis of Menthapiperita L.(Peppermint) An important multipurpose medicinal plant, American Journal of Plant Sciences 4 (2013) pp. 77-83.
- [20] I. Bibi, N. Nazar, S. Ata, M. Sultan, A. Ali, A. Abbas, K. Jilani, S. Kamal, F.M. Sarim, M. I. Khan, F. Jalal, Green

| 369 | Copyright © ISTJ | حقوق الطبع محفوظة |
|-----|------------------|--------------------------------|
| | | للمجلة الدولية للعلوم والتقنية |



synthesis of iron oxide nanoparticles using pomegranate seeds extract and photocatalytic activity evaluation for the degradation of textile dye, Journal of Materials Research and Technology 8(6) (2019) pp. 6115-6124.

- [21] H. M. Asoufi, T. M. Al-Antary, A. M. Awwad, Green route for synthesis hematite (α-Fe₂O₃) nanoparticles: Toxicity effect on the green peach aphid, Myzuspersicae (Sulzer). Environmental Nanotechnology, Monitoring & Management 9 (2018) pp. 107-111.
- [22] P. Mallick, B. N. Dash, X-ray diffraction and UV-visible characterizations of α -Fe₂O₃ nanoparticles annealed at different temperature, J. Nanosci.Nanotechnol 3(5) (2013) pp. 130-134.
- [23] P. Mallick, Influence of different materials on the microstructure and optical band gap of α-Fe₂O₃nanoparticles, Materials Science-Poland, 32(2) (2014) pp. 193-197.
- [24] A. Lassoued, B. Dkhil, A. Gadri, S. Ammar, Control of the shape and size of iron oxide (α -Fe₂O₃) nanoparticles synthesized through the chemical precipitation method, Results in physics 7 (2017) pp. 3007-3015.
- [25] J. Jeyasundari, P. S. Praba, Y. B. A. Jacob, V. S. Vasantha, V. Shanmugaiah, Green synthesis and characterization of zero valent iron nanoparticles from the leaf extract of Psidiumguajava plant and their antibacterial activity, Chemical ScienceReview and Letters 6(22) (2017) pp. 1244-1252.
- [26] F. dos Santos Grasel, M. F. Ferrão, C. R. Wolf, Development of methodology for identification the nature of the polyphenolic extracts by FTIR associated with multivariate analysis, SpectrochimicaActa Part A: Molecular and Biomolecular Spectroscopy 153 (2016) pp. 94-101.
- [27] V.C. Karade, S.B. Parit, V.V. Dawkar, R.S. Devan, R.J. Choudhary, V.V. Kedge, N.V. Pawar, J.H. Kim, A.D.

| 370 | Copyright © ISTJ | حقوق الطبع محفوظة للمجلة الدولية للعلوم والتقنية |
|-----|------------------|---|

Volume 24 العدد يناير January 2021



Chougale, A green approach for the synthesis of α -Fe₂O₃ nanoparticles from Gardenia resinifera plant and it's In vitro hyperthermia application, Heliyon 5(7) (2019) 20-44.

- [28] J. Wang, G. Meng, K. Tao, M. Feng, X. Zhao, Z. Li, H. Xu, D. Xia, J. R. Lu, Immobilization of lipases on alkyl silane modified magnetic nanoparticles: effect of alkyl chain length on enzyme activity, Plo S one, 7(8) (2012) pp. 43-78.
- [29] D. Manyasree, P. Kiranmayi, R. V. Ravi Kumar, Synthesis, characterization and antibacterial activity of iron oxide nanoparticles .Indo American Journal of Pharmaceutical Research 6(7) (2016) pp. 5992-5997.
- [30] M. Seyedi, S. Haratian, J. V. Khaki, Mechanochemical Synthesis of Fe₂O₃ Nanoparticles, Procedia Materials Science 11 (2015) pp. 309-313
- [31] S. TaghaviFardood, F. Moradnia, S. Moradi, R. Forootan, F. YekkeZare, M. Heidari, Eco-friendly synthesis and characterization of α-Fe₂O₃ nanoparticles and study of their photocatalytic activity for degradation of Congo red dye, Nanochemistry Research, 4(2) (2019) pp. 140-147.
- [32] D. M. Yufanyi, , A. M. Ondoh, , J. Foba-Tendo, , K. J. Mbadcam, Effect of decomposition temperature on the crystallinity of α -Fe₂O₃ (Hematite) obtained from an Iron (III)-Hexamethylenetetramine Precursor, Am. J. Chem 5(1) (2015) pp. 1-9.
- [33] M. Rincón Joya, J. Barba Ortega, J. O. D. Malafatti, E. C. Paris, Evaluation of Photocatalytic Activity in Water Pollutants and Cytotoxic Response of α -Fe₂O₃ Nanoparticles, ACS omega 4(17) (2019) pp. 17477-17486.
- [34] S. P. Schwaminger, R. Surya, S. Filser, A. Wimmer, F. Weigl, P. Fraga-García, S. Berensmeier, Formation of iron oxide nanoparticles for the photooxidation of water: Alteration of finite size effects from ferrihydrite to hematite, Scientific reports 7(1) (2017) pp. 1-9.

| 371 | Copyright © ISTJ | حقوق الطبع محفوظة |
|-----|------------------|--------------------------------|
| | | للمجلة الدولية للعلوم والتقنية |

| International |
|--------------------------------|
| Science and Technology Journal |
| المجلة الدولية للعلوم والتقنية |





- [35] S. C. C. Trevisan, A. P. P. Menezes, S. M. Barbalho, É. L. Guiguer, Properties of menthapiperita: a brief review, World J Pharm Med Res 3 (1) (2017) pp. 309-13.
- [36] O. R. Pereira, S. M. Cardoso, Overview on Mentha and Thymus polyphenols, Current Analytical Chemistry 9 (3) (2013) pp. 382-396.
- [37] M. Akhbari, R. Hajiaghaee, R. Ghafarzadegan, S. Hamedi, M. Yaghoobi, Process optimisation for green synthesis of zero-valent iron nanoparticles using Menthapiperita, IET nanobiotechnol 13(2) (2018) pp. 160-169.
- [38] S. Sebatini, S. Kalluri, A. A. Madhavan, Green synthesized α -Fe₂O₃ mesoporous network for heterogeneous Fenton oxidation of thiazine dye, Materials Letters: X 5 (2020) pp. 10-37.

Copyright © ISTJ