

Review

A Brief Review of Anaerobic Digestion of Algae for Bioenergy

John J. Milledge * , Birthe V. Nielsen, Supattra Maneein and Patricia J. Harvey

Faculty of Engineering and Science, Algae Biotechnology Research Group, University of Greenwich, Central Avenue, Chatham Maritime, Kent ME4 4TB, UK; B.V.Nielsen@greenwich.ac.uk (B.V.N.); s.maneein@gre.ac.uk (S.M.); P.J.Harvey@greenwich.ac.uk (P.J.H.)

* Correspondence: j.j.milledge@gre.ac.uk; Tel.: +44-208-331-8871

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Abstract: The potential of algal biomass as a source of liquid and gaseous biofuels has been the subject of considerable research over the past few decades, with researchers strongly agreeing that algae have the potential of becoming a viable aquatic energy crop with a higher energy potential compared to that from either terrestrial biomass or municipal solid waste. However, neither microalgae nor seaweed are currently cultivated solely for energy purposes due to the high costs of harvesting, concentrating and drying. Anaerobic digestion of algal biomass could theoretically reduce costs associated with drying wet biomass before processing, but practical yields of biogas from digestion of many algae are substantially below the theoretical maximum. New processing methods are needed to reduce costs and increase the net energy balance. This review examines the biochemical and structural properties of seaweeds and of microalgal biomass that has been produced as part of the treatment of wastewater, and discusses some of the significant hurdles and recent initiatives for producing biogas from their anaerobic digestion.

Keywords: macroalgae; microalgae; seaweed; biogas; methane; anaerobic digestion

1. Introduction

There has been significant research interest over the past 50 years in the use of algae as a source of biofuels due to the high potential biomass yield of algae and cultivation systems that do not compete for land or fresh water with terrestrial crops [1,2]. However, despite their clear potential and considerable research, there are no commercial-scale quantities of economically-viable fuel from either micro or macroalgae [3]. The dilute concentrations of microalgae in their growth medium and the high-water content (80–90%) of algae impact adversely on the energy balance of processes that depend on dry biomass [4–7]. One of the critical challenges in achieving an energy return from microalgae is harvesting and concentrating the algae [8–10]. This is because of several factors including the small size of microalgae (<30 μm) [11]; the dilute nature of the microalgal suspension (0.02–0.05% dry solids) [12,13]; the small differences in density of the algal cells relative to that of the growth media [14]; and the negative charge on the surface of algal cells that results in dispersed long-lasting algal suspensions [15–17]. Drying the harvested biomass is also a highly energetic process and can use the equivalent of the vast majority of potential energy in the biomass [18,19]. Algae are thus unattractive for direct combustion, pyrolysis and gasification that require dry biomass due to the high-energy inputs for moisture removal, but suitable for processes that use wet biomass [20–22].

Anaerobic digestion (AD) consists of a series of actions by various groups of bacteria that convert organic materials into methane, carbon dioxide, and bacterial biomass (Figure 1). The biogas produced from the AD of seaweed typically contains methane 50–70%, carbon dioxide 30–45%, hydrogen < 2% and hydrogen sulphide < 3.5% [23–25]. AD is largely the method of choice for biomass with high

water content, such as seaweed; it readily tolerates biomass with high moisture content without the energy drawbacks from dewatering and drying [26,27]. It is a relatively simple procedure from an infrastructure/engineering perspective. AD also has the capacity to utilise all the organic carbon material of algae rather than one specific component such as the production of biodiesel (fatty acid methyl ester, FAME) from lipids via transesterification, hence biogas systems tend to yield more energy from crops per hectare than liquid biofuel systems [28]. The majority of researchers evaluating the suitability of seaweed for AD from the 1970s through to the present mostly found that they were largely an appropriate biomass for AD [29]. Seaweed-derived biogas was used industrially in the 19th century, and more recently Tokyo Gas showed that 20 m³ of methane could be produced from one tonne of seaweed [30]. Currently, biofuel from seaweed AD is perhaps the closest to industrial exploitation [5,31]. Allen, et al. [28] have estimated that gross energy yields from the cultivation and AD of *Saccharina latissima*, at 186 GJ·ha⁻¹·yr⁻¹, were higher than those based on the current liquid biofuel systems such as ethanol from sugarcane (135 GJ·ha⁻¹·yr⁻¹) and biodiesel from palm oil (120 GJ·ha⁻¹·yr⁻¹). Energy return on energy investment (EROI) is a 'simple' ratio of energy generated relative to the quantity of energy used in its production. This relationship can be valuable in assessing the feasibility of fuels. A ratio of < 1 shows that more energy is expended than generated, and an EROI of 3 has been proposed as the minimum that can be considered sustainable [32]. EROI for crude oil is currently ~20 but has reduced over time [33]. The EROIs for biofuels made from biomass are frequently substantially less, with ethanol from sugar having an EROI between 1.25–8 and ethanol from corn 1–1.34 [32,34–37]. Methods that use the whole biomass instead of just the fermentable compounds have higher EROIs [38] with seaweed biogas giving an EROI of 2.4 and combined production of bioethanol and biogas from seaweed giving an EROI of 3.0 [39,40]. Pechsiri et al. [41] also found an EROI of up to 2.6 for combined biogas and fertiliser production from large-scale cultivation of seaweed.

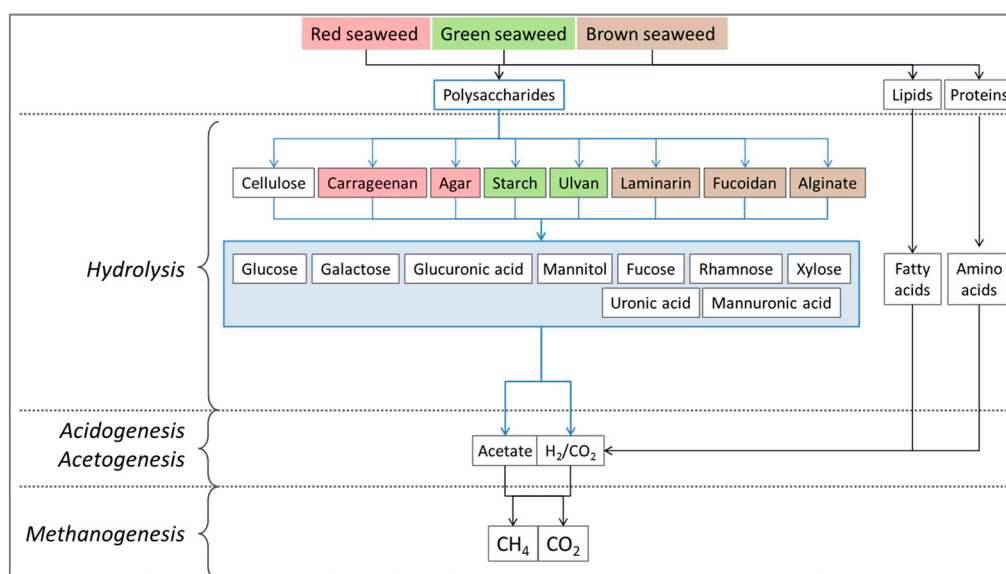


Figure 1. Major steps for biogas production. Cellulose, lipids, and proteins are generally found in all seaweeds. Laminarin, fucoidan, and alginate are typical of brown seaweed (colour-coded brown). Starch and ulvan are typical of green seaweeds (colour-coded green), and the polymeric polysaccharides carrageenan and agar are characteristic of red seaweeds (colour-coded red) [42].

Although the macroalgal industry currently produces 100 fold more wet biomass than the microalgal industry [43–45], much of the research on algal biofuels has been focused on micro- rather than macroalgae [46]. This has largely arisen because of the potential to select or develop microalgal strains with a high triacylglyceride (TAG) content suitable for transesterification to biodiesel [4,47,48]. Many LCAs have been performed on the production of biodiesel from microalgae. Algal biodiesel was

found to be comparable to first-generation biodiesel only in the best-case scenarios, and biodiesel from microalgae was not, “really competitive under current feasibility assumptions” [49]. A “meta-model” of algae bio-energy life cycles revising data from six LCAs found EROIs that ranged between <1 to 2 [50]. Another review of LCA data using a Monte Carlo-based approach found that almost half of all prospective algal biodiesel processes had an EROI of less than 1 [6]. The study by Sills’ [6] also demonstrated that methane from AD of algae residues after lipid removal is required for net gains in energy, and AD is a vital part of algal biodiesel processes with an EROI > 1. Also, nutrients recovered from waste streams are crucial. The embodied energy of nutrients is one of the primary energy inputs in biofuel production from microalgae [51].

Ter Veld [52] found an EROI > 3 for biogas produced from microalgal biomass grown in high rate algal ponds (HRAPs) and concluded that microalgae-based biofuel sustainability was not set by areal productivity or lipid content in the algae but by the recovery of nutrients. Another energy balance model for the production of biogas from microalgae grown on wastewater found energy returns on operational energy invested greater than 3 with the use of nutrients from wastewater being a crucial component in producing a positive net energy balance [53,54]. It is also critical to minimise fresh water use in microalgal biofuel production not merely to minimise cost but also to circumvent a future problem with ‘water versus fuel’. The use of wastewater or seawater for microalgal biofuel production can reduce the freshwater demand by 90% [55]. Park et al. [56] have concluded that HRAPs treating wastewater are currently the only economic means of producing microalgal biofuel with minimum environmental impact. This review will thus examine biogas from algal feedstocks grown in processes that minimise the demand for fresh water and nutrients; microalgae produced as part of the treatment of wastewater and seaweed cultivated or collected after growing in the ocean.

2. Microalgal Wastewater Treatment for Biogas Production

Microalgae play an important role in wastewater treatment in facultative (waste stabilisation) ponds where their capacity to oxygenate water is considered to be the most energy efficient and economical method available [57,58]. Mechanical aeration can, by contrast, be energy-intensive (0.4–1.1 kWh 1 kg⁻¹ O₂) [59]. Facultative ponds are shallow human-made ponds where the organic component of the effluent is converted to microalgal and bacterial biomass in microalgal-bacterial flocs (MaB-flocs) with a continuous exchange of O₂ and CO₂ between microalgae and reduction of odours and pathogenic microorganisms [59–62]. Microalgae require nitrogen (N) and phosphorus (P) and are highly efficient at removing both elements from municipal wastewater that can have typical concentrations of 30–40 mg·L⁻¹ N and 5–10 mg·L⁻¹ P [63]. *Parachlorella kessleri-I* removed 81% of the total N and 98% of the P from the water from Neela Hauz Lake (India) polluted by sewage [64].

Algal waste-stabilisation ponds (1 to 3 m deep) have become increasingly sophisticated as evidenced by the so-called “High Rate Algal Pond” (HRAP) [61,65]. A HRAP is a shallow closed-loop recirculation channel in which medium for the growth of algae flows around a central spine [66,67]. The raceway either can be a single loop or may be serpentine [56]. HRAP wastewater treatment systems can have reduced energy inputs relative to conventional treatments with <0.6 kWh·kg⁻¹ BOD removed compared with 0.8–6.4 kWh·kg⁻¹ BOD removed in mechanical aerated ponds [59,68,69].

The depth of raceways for algal growth is a compromise between being adequately shallow to give plenty of light for the growth of algal cells, and sufficiently deep for fluid to be moved around the raceway without costly grading of the base of the pond [70]. Raceways may be up to 0.5 m deep [71], but are typically 0.2–0.3 m deep [44,72–74]. At less than 0.15 m, problems can occur with algal sedimentation and in achieving a uniform grading of the pond bottom to get even flow around the whole raceway [75]. Problems with mixing, temperature variation and excessive rates of carbon dioxide outgassing may also occur at depths < 0.25 m [44].

Adequate mixing is needed to expose all cells to light, prevent settlement, enhance gaseous transfer and distribute nutrients [57,63,76]. The circulation requirement is normally provided by simple mechanical paddlewheels as they are high volume, low head devices with a gentle mixing

action [77]. Flow velocities are typically 0.15 to 0.3 m·s⁻¹ [77,78]. Oswald [57] recommended that the average velocity within a raceway should be 0.15 m·s⁻¹ to maintain a minimum velocity > 0.05 m·s⁻¹ around the whole raceway to keep the algae in suspension and prevent thermal stratification. Optimal mixing in algal ponds was found to occur at a flow rate of 0.2–0.3 m·s⁻¹ [44], while a CFD model showed no increase in the growth of algae above 0.3 m·s⁻¹ [66].

In addition to raceway depth and fluid flow velocity, the organic loading rate and hydraulic retention are the key operational factors in HRAPs treating wastewater [79]. In HRAPs the maximum organic loading rate is between 100–150 kg BOD₅ ha⁻¹·day⁻¹ depending on climate [79]. The hydraulic retention time in temperate climates is 7–9 days in winter, and 3–4 days in summer [79].

Some species of algae can thrive in many wastewaters, but others do not perform well in wastewater depending on the source and type of waste [64]. *Scenedesmus* and *Chlorella* have both been shown to grow in a broad range of wastewaters [80]. Nevertheless, a single-species approach to large-scale algal cultivation on wastewater is challenging, and a community of several algal and bacterial species growing in a consortium offers the prospect of both system stability and increased yields [81–83]. Mixed species growth systems have been shown to improve biomass yield relative to algal monocultures grown under the same resource supply conditions, and open ponds potentially could utilise more nutrients (pollutants) than growing a single species [84,85]. Open systems remain the dominant algal technology at commercial scale for treating wastewater despite minimal control over the algal species, with only optimisation of pond operational factors such as residence time, depth and mixing.

Advanced Integrated Wastewater Pond System (AIWPS) or Integrated Algae Pond Systems (IAPS) integrate HRAPs with anaerobic and aerobic biological processes for wastewater treatment. Wastewater initially enters a covered anaerobic pond or advanced facultative pond where organic solids settle and decompose anaerobically producing biogas that is collected by a pond-cover for use as fuel [56,79,86]. Water laden with nutrients then flows to HRAPs where microalgae grow. The algal biomass produced in HRAP is used as feedstock for AD and, additionally, nutrients from the digestate from AD of the harvested algal biomass can be supplied to microalgal growth systems to stimulate algal growth further [87].

The construction capital costs for an Advanced Pond System are <50%, and operational costs are <20% relative to activated sludge systems but require ~50-fold the land area of activated sludge systems for the same Biological Oxygen Demand (BOD) removal, excluding the land area needed to dispose of waste activated sludge [56]. Where land constraints permit AIWPS and IAPS are now utilised globally for the remediation of wastewater [68,79,86,88–90].

Bacteria and microalgae growing in waste stabilisation ponds utilise dissolved nutrients reducing BOD and yield substantial quantities of bacterial and microalgal biomass, which, if harvested, may serve as a source of organic material for feed and fuel [60]. On the other hand, Greenhouse Gas Emissions from facultative ponds in the form of CH₄ emissions, although highly variable, are always positive [91], and can be captured for use as fuel. ‘All-Gas’ was an EU-funded project based on a 10-ha facility in Chiclana de la Frontera (Spain). All-Gas demonstrated on a semi-industrial scale the feasibility of the sustainable production of algal biogas for vehicle fuels, based on low-cost microalgae cultures grown in municipal wastewater. The four raceways, each with an area of 5200 m², produced an average of 100 tonnes ha⁻¹·yr⁻¹ of biomass; the annually produced biomethane from the conversion of the algae biomass grown in a hectare of raceway treating wastewater capable of powering 20 cars for ~18,000 km each [92]. A Lifecycle assessment (LCA) of the algae biorefinery process gave greenhouse gas reductions of ~40% relative to conventional wastewater treatment, with the chief benefit (credit) resulting from the substitution of the Compressed Natural Gas for automotive fuel by biomethane [93].

3. Seaweed

Technically all seaweeds can be converted into biomethane, but potential biomass yield should be carefully considered before selecting a species for commercial biofuel production as should the

environmental impact of large-scale harvesting of natural seaweed. Currently, the vast majority of seaweed is cultivated or naturally harvested for either human consumption or pharmaceutical (hydrocolloids) applications, Table 1. Benzie and Hynes [94] have suggested that near-shore, longline cultivation of seaweed could have a productivity 15–45 tons of dry biomass per hectare per year and give scope for minimising the production of conventional fuel crops such as corn and soybean.

Table 1. Cultivated seaweed, production and industry [95].

Species	Location	Production (Wet Tonnes) 2014–2009 (% Increase)	Industry	Harvesting
<i>Eucheuma spp</i>	China, Philippines, United Rep. of Tanzania, Kiribati, Indonesia, Malaysia, Solomon Islands and Fiji Islands	9,053,044 (2014) 2,875,547 (2009) 315%	Carrageenan production	10–12 weeks
<i>Laminaria japonica</i>	China, Japan, the RO Korea and the Democratic People's Republic of Korea.	7,654,586 (2014) 4,930,705 (2009) 155%	Algin, mannitol, and iodine	8 months
<i>Porphyra spp</i>	China, RO Korea, and Japan	1,141,710 (2014) 1,074,750 (2009) 106%	Food (Nori)	10 days to 5 months
<i>Gracilaria spp</i>	Asia (Indonesia, Korea Philippines, Vietnam China, Taiwan), Africa (Namibia and South Africa), America (Argentina, Brazil, Chile and Peru),	3,751,395 (2014) 1,526,393 (2009) 246%	Agar	30–45 days
<i>Undaria pinnatifida</i>	China, RO Korea, and Japan Small scale cultivation French Brittany coast and the Spanish Galician coast,	2,358,597 (2014) 1,694,540 (2009) 139%	Food (Wakame)	Yearly

Cast seaweed is usually collected 2–3 times a year, hence suitable storage of biomass is needed [96]. Herrmann, et al. [97] suggested ensiling to prevent decomposition of wet biomass with comparatively low energy input. During ensiling soluble carbohydrates in an anaerobic environment are converted to organic acids, primarily lactic acid. The authors conclude that the collection and use of effluent is imperative to avoid methane losses.

Several studies have assessed the potential of converting seaweed into biogas, and a few pilot studies have also been described. For example, *Ulva lactuca* has been cultivated successfully for biomass production and bioremediation of wastewater [98]. Pilot studies indicated that the yearly yield of *Ulva lactuca* is 4–5 times greater than terrestrial energy crops with a methane yield at a level between cow manure and energy crops [99,100]. Though the analysis of the ash indicates the potential for high-value fertiliser, the authors conclude that production of *Ulva* solely for energy is still too costly and that new production methods are required to reduce costs or an integrated biorefinery approach is needed in order to extract high-value products before use for energy.

4. Seaweed Biogas

Energy crops (aquatic and terrestrial) for methane production is a widely researched area, and energy potential of marine biomass is estimated above 100 EJ yr⁻¹, considerably greater than the terrestrial biomass (22 EJ yr⁻¹) or municipal solid waste (7 EJ yr⁻¹) [101]. AD of seaweed has been reported to result in a wide range of biomethane yields caused by variation in species and seasonal chemical composition of the biomass, with brown algae AD methane yields generally larger than those from green algae [29]. Despite variability in reported biomethane potentials (BMPs, defined as the maximum volume of CH₄ produced per g of volatile solids (VS) established in batch laboratory tests [102]), research in this area strongly agrees that macroalgae have the potential of becoming an economically viable aquatic energy crop when considered in the context of the circular economy. For example, COASTAL Biogas, an Interreg South Baltic project co-financed by the European Regional Development Fund focuses on the removal of nutrients from the Baltic Sea by collecting

cast seaweed to counteract eutrophication. The collected seaweed will be used as co-substrate in anaerobic digestion and the digestate as a bio-fertiliser. A review from HELCOM [103] shows that the Baltic Sea is still profoundly affected by eutrophication which impacts on marine organisms and vegetation. One symptom of eutrophication is the proliferation of opportunistic, fast-growing seaweeds [104]. Eutrophic conditions can increase biomass yield from seaweed farming, although damaging seaweed epiphytes growth can also be stimulated [105]. Beside reducing nutrients load, the collection, and possible cultivation, of seaweeds is likely to mitigate this eutrophication and have other socio-economic benefits. A study of the sustainable use of seaweed for biogas production in the Latvian Baltic region found the collection of natural seaweed from the Baltic had a significant benefit in reducing eutrophication and was a “sustainable and feasible scenario” [106]. However, it was concluded that ‘sensitive management’ was required to prevent considerable damage to the local Baltic ecosystem [106]. Similarly, integrated biorefineries such as Macrocascade launched in 2016 (<https://www.bbi-europe.eu/projects/macrocascade>) are now being established to prove the concept of the cascading marine macroalgal biorefinery. Macrocascade is a production platform that covers the entire technological chain for processing sustainably cultivated seaweed into highly processed value-added products. Depending on seaweed types and species, products such as fatty acids, oils, natural pigments, antioxidants, and high-value biological components can be extracted with organic ‘leftovers’ aimed for biomethane production [107]. Mhatre et al. [108] explored the BMP after extraction of potential AD inhibitors (‘sap’, protein and ulvan) and reported an increased methane output of 408 mL CH₄ g⁻¹ VS (70.9% of maximum theoretical) observed in the residue where ‘sap’ (a mineral-rich extract) and ulvan had been removed compared to 211 mL CH₄ g⁻¹ VS for the untreated biomass. Tedesco and Daniels [109] also concluded that the residues from seaweed following solvent extraction are more suitable for biogas production than fresh or drift seaweed substrates alone. However, for a viable biorefinery approach to work, barriers such as limited technologies and the variable amount and quality of seaweed must be broken.

In Ireland, about 30,000 wet tonnes of cast seaweed are collected each year in what is termed ‘wild harvest’. A recent techno-economic assessment of seaweed feedstock for AD found that for seaweed combined with food waste, cattle slurry and grass a financial incentive of between 0.85 and 1.17 €·m⁻³ was needed for viability, compared to the wholesale methane sales price of 0.2 €·m⁻³ [110]. The reported BMP yield for cast brown seaweed was 342 L CH₄ kg⁻¹ VS for *Saccharina latissimi* and 166 L CH₄ kg⁻¹ VS *A. nodosum* [28]. Sustainability is expected to increase with concepts such as BioEnergy with Carbon Capture and Storage (BECCS) [111]. Microalgae cultivation with the removal of CO₂ from biomethane as described by Xia et al. [96] may be another alternative method of sustainable carbon capture.

5. Challenges to Biogas Production from Macro- and Microalgae

One of the key factors in achieving a positive energy balance in algal AD is a high conversion of organic material to methane; increasing CH₄ yield from AD of seaweed was found to be a vital factor in improving process energy balance and reducing greenhouse gas emissions [41,53,112]. Real-world yields of biogas from digestion of many algae are substantially below the theoretical maximum. Seaweed typical methane yields (~200 L CH₄ g⁻¹ VS) [38,43] are less than 50% of that from common commercially exploited feedstocks [113–117]. The methane potential of *Sargassum muticum*, a brown seaweed, for example, is only ~0.13 L CH₄ g⁻¹ VS, and amount to less than 27% of theoretical maximum methane yield [118–120]. However, there is considerable variability between species of seaweed in their ‘anaerobic digestibility’ with methane potential varying between 19–81% of theoretical [28]. On the other hand, mixed microalgal species biomass produced in HRAP treating wastewater can have yields of up to 88% of the theoretical methane potential [90,121]. Microalgal biomass produced in a HRAP treating wastewater in Barcelona, Spain had a methane yield ~50% of the theoretical [122] However, the methane yield from microalgae can vary widely from 0.024 to 0.6 L CH₄ g⁻¹ VS depending on species and conditions [90,121]. Then again, the reported methane yield for the same species can

vary significantly, for example, the methane yield from the AD of *Dunaliella* has been reported as 0.063 L CH₄ g⁻¹ VS [123] and 0.323 L CH₄ g⁻¹ VS [124].

There is extensive discussion about the explanations for the low methane yield from many species of algae. Suggested potential causes of the recalcitrance of algae in AD are: a) structure and cell wall structure, b) polysaccharides that are not readily hydrolysed, c) polyphenols, d) organic sulphur compounds, e) other antimicrobial and toxins, f) C:N ratio and g) heavy metals [26,125].

The bacteria concerned in the production of methane by AD are sensitive to the chemical make-up of the feedstock [56,126,127]. There are considerable differences in the composition and compounds found in algae and indeed considerable differences between algae types and species [23].

5.1. Algal Composition

The relative quantities of carbohydrates, proteins and lipids in algae affect the methane production potential of algae [128]. Lipids yield greater volumes of biogas per gram of organic matter than either carbohydrate or protein [12,129,130]. At the same time algal composition varies widely depending on species, season and environmental conditions, and in the case of seaweed, thallus segment (holdfast, stipe, etc.), which poses a challenge for reproducibility in biomethane generation [23,131–134]. Also, the bacteria associated with the production of methane by AD are sensitive to the chemical composition of the feedstock [56,126,127]. The lipid, protein and carbohydrate composition of a number of seaweeds is shown in Table 2 and for microalgae in Table 3.

Table 2. Lipid, protein and carbohydrate composition of various seaweeds % dw [135].

Algae	Lipids	Proteins	Carbohydrates
Green algae			
<i>Codium fragile</i>	1.8	10.9	32.3
<i>Enteromorpha linza</i>	1.8	31.6	37.4
<i>Ulva Lactuca</i>	6.2	20.6	54.3
Red algae			
<i>Gelidium amansii</i>	0–3.1	15.6–16.3	61–67.3
<i>Porphyra tenera</i>	4.4	38.7	35.9
<i>Gracilaria verrucosa</i>	3.2	15.6	33.5
Brown algae			
<i>Laminaria japonica</i>	1.8–2.4	9.4–14.8	51.9–59.7
<i>Hizikia fusiforme</i>	0.4–1.5	5.9–13.9	28.6–59
<i>Saccharina japonica</i>	0.5	19.9	44.5
<i>Sargassum fulvellum</i>	1.6	10.6	66
<i>Ecklonia stolonifera</i>	2.4	13.6	48.6
<i>Unduria pinnatifida</i>	1.8–2.0	15.9–18.3	40.1–52
<i>Sargassum fulvellum</i>	1.4	13	39.6

The low lipid content of macroalgae has been suggested makes them ‘especially suitable’ for biogas production via AD [21,136]. Microalgae, unlike seaweed, can be rich in lipids with levels of 20 to 50% being common, and in some case >70% when ‘stressed’ during growth [67,137,138]. This high lipid content led to extensive research into the large-scale cultivation of microalgae for fuel production especially biodiesel since World War II [4,6,47,67,132,139,140]. Triglycerides and long chain fatty acids (LCFAs) have a high methane potential, but they can be problematic for AD when present in high concentrations causing process blockages, recalcitrant floating fatty crusts and LCFAs adhering to the surface of acetoclastic and methanogenic bacteria and inhibiting their growth [141–143]. Palmitic (C16:0), stearic (C16:0) and oleic acid (C18:1) at high concentrations (>3 g·L⁻¹) caused a >50% reduction in methane production [144]. LCFAs are broken down via β-oxidation degradation pathway to acetate and hydrogen and subsequently to methane; saturated LCFAs can enter the pathway directly, but the exact pathway for unsaturated LCFA is unclear, although they may need to be saturated as a

first step [142,143]. Interestingly, although biogas production was not affected, a positive correlation between lipid removal and seaweed degradation was discovered during rumen fermentation [145].

Table 3. Lipid, protein and carbohydrate composition of various microalgae % dw [146].

Algae	Lipid	Protein	Carbohydrate
<i>Spirulina platensis</i>	4–9	50–65	8–14
<i>Chlorella sp.</i>	14–22	51–58	12–17
<i>Scenedesmus sp.</i>	12–14	50–56	10–52
<i>Dunaliella sp.</i>	6–8	49–57	4–32
<i>Synechococcus sp.</i>	11	63	15
<i>Euglena sp.</i>	14–20	39–61	14–18
<i>Prymnesium sp.</i>	22–38	28–45	25–33
<i>Anabaena sp.</i>	4–7	48	25–30
<i>Chlamydomonas sp.</i>	14–22	43–56	2.9–17
<i>Spirulina maxima</i>	6–7	60–71	13–16
<i>Spirogyra</i>	11–21	6–20	33–64
<i>Tetraselmis</i>	16–45	52	15

Proteins, typically, make up 50% or more of the total biomass of actively growing microalgae [147] with an amino acid profile which is similar to the amino acid composition of the reference protein from the Food and Agriculture Organisation of the United Nations (FAO) for human nutrition [147]. The protein content of seaweed can be variable and low, especially in brown macroalgae and the proportions of essential amino acids can be nutritionally unbalanced [23,131]. However, high protein content can reduce the C:N ratio and lead to excessive ammonia production from the degradation of amino acids [148,149]. The high concentrations of protein found in many microalgae can result in low methane yield due to ammonia toxicity derived from the breakdown of amino acids [89,126,128]. However, Tian et al. [150] have shown by developing a specialised acclimatised microbiome that methanogenic communities can tolerate excessive ammonia levels for biogas via AD continuous processes. The C:N ratio is discussed further in Section 5.6.

Polysaccharides are the principal component of seaweeds being up to 76% of the total dry weight, and typically ~50% [23]. Algal polysaccharide composition is often different from that of terrestrial plants with the most important polysaccharides of brown algae being Laminarin, Mannitol, Alginate and Fucoïdan [151]. Algae can also typically contain a more diverse range of monomeric sugars than terrestrial plants [152]. Algal polysaccharides are further discussed in Section 5.3.

The organic sulphur content of algae can be significant relative to terrestrial plants. Table 4 shows the elemental analysis of various seaweed species considered as potential biofuels. The high sulphur concentration in seaweed can also lead to the production of H₂S that inhibits methane production and produces foul odours; a corrosive environment; and sulphur dioxide emissions on biogas combustion [21,154]. The concentration of H₂S in biogas can be reduced by the addition of metal ions such as iron or by gas scrubbers, but both increase the cost of biogas production [21,154].

Table 4. Compositional data (% dw) for species of seaweed being considered as potential biofuels.

Algae	Ash	Carbon	Hydrogen	Oxygen	Nitrogen	Sulphur
<i>Fucus vesiculosus</i> ¹	22.82	32.88	4.77	35.63	2.53	2.44
<i>Chorda filum</i> ¹	11.61	39.14	4.69	37.23	1.42	1.62
<i>Laminaria digitata</i> ¹	25.75	31.59	4.85	34.16	0.9	2.44
<i>Fucus serratus</i> ¹	23.36	33.5	4.78	34.44	2.39	1.31
<i>Laminaria hyperborea</i> ¹	17.97	34.97	5.31	35.09	1.12	2.06
<i>Macrocystis pyrifera</i> ¹	38.35	27.3	4.08	34.8	2.03	1.89
<i>Laminaria saccharina</i> ²	24.2	31.3	3.7	36.3	2.4	0.7
<i>Sargassum muticum</i> ³	29.45	30.66	3.95	29.56	4.89	1.49

¹ [45] ² [153] ³ [22].

The high ash content of both seaweeds (Table 4) and microalgae (*Spirulina* 7–10% [155], diatoms 9–35% [156]) results in algal biomass with a higher heating value (HHV) below that of the land energy crops (cf. 14–16 compared to 17–20 MJ·kg⁻¹) [45]. The ash content may also present problems for the disposal and use of residues after AD not only due to the quantity but also the presence of toxic heavy metals. Both seaweed and microalgae have an affinity for heavy metals [157,158]. Zeraatkar, et al. [157] has recently comprehensively reviewed the use of algae for heavy metal bioremediation.

5.2. Cell Wall Architecture

There are considerable differences between the cell wall architectures of algae; some have no cell wall, but the majority of species possess a cell wall with a structure very different to that of higher plants [159]. The greatest variation in cell wall composition is located in algae, as if “nature decided to conduct a vast experiment with algae to select from the numerous polysaccharides the one that suits a cell wall best” [160]. The cell walls of algae are usually fibrous composites of polysaccharide microfibrils embedded in a polysaccharides and proteoglycans matrix [161].

In the case of microalgae, strains of *Chlorella*, for example, the cell wall is a trilaminar outer layer (TLS) containing algaenan that is a very resistant and nonhydrolyzable aliphatic biopolymer, whilst other strains have a cell wall with no TLS outer layer but a greater percentage of the polysaccharide cellulose and other sugars notably glucosamine in their rigid walls [162]. The microalga *D. salina* does not have a true cell wall but has a cell membrane consisting of a lipid bilayer that can be readily damaged by hydrodynamic forces [163–165]. On the other hand, coccoliths surround their cells with an outer coating of calcium carbonate platelets [166,167]. Ganesh Saratale et al. [168] has suggested that in the AD of microalgae, wall characteristics (cell wall typically accounts for 11–37% dw) can be the most important parameter governing the efficiency of biogas production [169,170]. This is because considerable energy may be required for cell disruption [171,172], which may negatively impact on the EROI.

Not only do structural differences exist between the red, green, and brown seaweed, the polysaccharide make-up of the cell wall is also substantially different [23,173,174]. The primary skeletal cell wall component in brown algae is cellulose, while mannan, xylan and cellulose are key elements in green and red macroalgae [23,173,175]. The cell wall of brown seaweeds is typically an intricate structure of cellulose microfibrils embedded in a complex mix of alginate, sulphated fucans, hemicellulose, phenolics and proteinaceous compounds [23,173,174,176]. These complex interlinked network of microfibrils can be challenging to degrade enzymatically using cellulase and alginate lyase [177]. Both micro and macroalgal biomass may require pre-treatment before AD in order to break the cell wall structure to allow the microorganisms access to the organic components of the algae. Maneein et al. [42] have recently reviewed the pre-treatment of seaweed for fermentation and AD.

5.3. Polysaccharide

A study from Mussnug et al. [124] examining the methane potential from six different (microalgae) species showed that a decrease of cell degradation correlates positively with the amount of biogas produced. Easily degradable species investigated did not have a cell wall (*D. salina*) or a protein-based cell wall containing no hemicellulose or cellulose (*C. reinhardtii*), *A. platensis*, *E. gracilis*). In contrast, *C. kessleri* and *S. obliquus* have carbohydrate-based cell walls containing hemicellulose which limits the AD process. The study suggests that various pre-treatment steps are required to enhance the hydrolysis and the anaerobic digestion.

The hydrolysis of seaweed-derived polysaccharides, frequently alginates, is often a rate-limiting step in seaweed AD [29,178]. Seaweed is known for complex polysaccharides of high molecular weight exhibiting high heterogeneity with some of the hydroxyl groups of the sugar residues substituted by half ester sulphate groups. These sulphated polysaccharides (SP) of seaweed are also chemically very different from those of vascular plants with sulphated galactans of periodical unit/linkage sequence (carrageenans, agars) typical for red algae, fucoidans, and alginates for brown algae; ulvans

(sulphated glucuronoxylorhamnans) and other sulphated glycans for green algae [179,180]. These SPs constituents serve as storage and supporting structural tissue such as the cell wall. Their abundance differs with respect to species, period and season of seaweed harvest [181]. Typical polysaccharide content (%DW) is around 50% but can reach as high as 78% in certain species [23]. Dietary fibre content, which usually refers to indigestible carbohydrate content, is around 40% (%DW) in the brown seaweed *Sargassum muticum*. Increasing surface area for microbial attack by reducing the size of the biomass should be done to increase biomethane yield but chemical attack/pre-treatment, for example, thermochemical hydrolysis of the biomass (3% sulfuric acid, 121 °C, 45 min) is often required [42,181]. Future work could target the effect of different commercially available enzymes on seaweed pre-treatment or the development of a more specific enzymatic cocktail that could efficiently breakdown the seaweed polysaccharides achieving maximum substrate hydrolysis yields. Standard inocula for AD are usually from animal manure slurry and municipal sewage sludge, nevertheless inocula containing greater proportions of bacteria able to ferment marine phycocolloids have been demonstrated to improve methane production [29]. The addition of bacteria from sheep rumen that had a diet mainly of seaweed increased methane yield (0.253 l CH₄ g⁻¹ VS) and volatile solid utilisation (67%) from AD of *Laminaria hyperborean* [29].

5.4. Phenolics

Phenols are a varied group of compounds that have a hydroxyl group bonded to a benzenoid ring and are broadly distributed in algae and vascular plants with over >8,000 phenolic compounds being separated from terrestrial and marine organisms [182,183]. Algae and brown seaweeds in particular can contain considerable amounts of phenolics (up to 14% dry weight (dw)) [184]. The phenolics in algae can be very different from those of terrestrial plants with phlorotannins (based on phloroglucinol) being the predominant polyphenol in many seaweeds [184–187].

Phenolic compounds are thought to damage bacterial cells by altering the permeability of the cell membrane, resulting in leakage of intracellular components and inactivation of critical enzymes [135]. For example, ethanol extracts of *Ascophyllum nodosum* associated with high phenolic content inhibited α -glucosidase activity [188]. Methane yields can, therefore, be affected as this enzyme is involved in the hydrolysis stages of anaerobic digestion (Figure 1) [189]. Phenolic extracts from *S. muticum* have displayed antimicrobial activity against various aerobic bacteria [190]. High seasonal phenolic levels in *Ascophyllum nodosum* have been linked to decreased methane yields [191], and when polyphenols were 'fixed' in *Ascophyllum nodosum* by formaldehyde biogas production was improved [178,192]. Milledge et al. [192] found that although phenolic compounds did not appear to inhibit the breakdown of the simple and readily digested compounds, phenols could inhibit the breakdown of more complex molecules in the preliminary hydrolysis stage of AD. Similarly, polyphenols showed a negative impact on the degradation of seaweed using microbes from the rumen of sheep ewes [145]. An analysis of seasonal variation in *Ascophyllum nodosum* also indicated that variations in polyphenol content could affect methane yields (Figure 2) [191]. The biodegradability index (BI) represents the methane yields measured relative to the theoretical methane yields from the ultimate analysis, indicating the efficiency of the AD process. It was postulated that the increase in polyphenol content between June and September influenced the lower methane yields measured regardless of high C:N ratio between these months [191]. In addition to inhibitory effects of polyphenols, high ash content, including salts, relative to volatile solids content, can have an adverse compounding effect on methane yields [191].

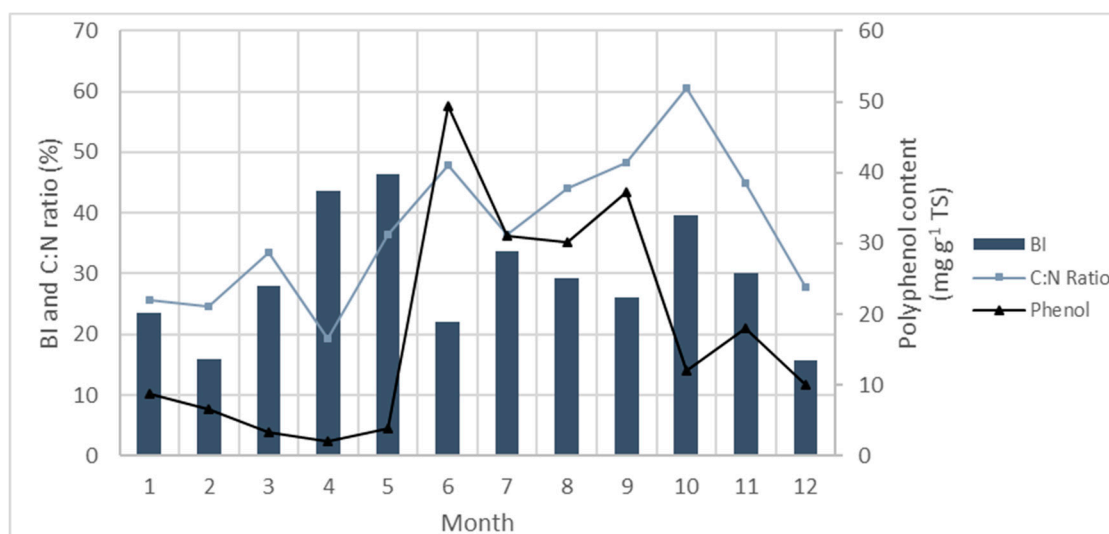


Figure 2. Annual variation in biodegradability index (BI) (BMP divided by theoretical methane yields), expressed in %, of *A. nodosum* with variations in polyphenol content and C:N ratio. Polyphenol content is expressed in mg g⁻¹ total solids (TS). C:N ratio is expressed as the percentage of the sum of the ultimate analysis (C:N ratio divided by sum of % ultimate analysis). Figure derived from data by Tabassum, et al. [191].

5.5. Salt

The growth of algae in a marine, brackish or hypersaline environments can result in the salt (sodium chloride) content of algae being higher than terrestrial plants; the content salt of unwashed *Sargassum muticum* is 15% dw [120]. Washing with freshwater removes salt in the seaweed but increases production costs, and cultivated seaweed is, therefore, usually washed in commercial processes with filtered salt water.

Low salt concentrations can stimulate microbial growth. However, high salt concentrations (≥ 10 g·L⁻¹) can inhibit AD due to a build-up of osmotic pressure and dehydration of methanogenic microorganisms [193,194]. The high salt content has been suggested as the “main obstacle associated with methane production” from marine algae AD [195].

The sodium cation principally governs salt toxicity but potassium and other light metal ions, at elevated levels, have also been found to be toxic to methanogens [149,196]. An optimal concentration of sodium for mesophilic methanogens in wastewater treatment of 230 mg Na L⁻¹ has been recommended [197]. At the level of sodium in seawater (14 g Na L⁻¹ [197,198]), mesophilic methanogenic activity is reduced by 50% [199].

Algal biomass grown in saline environments is often washed in fresh water to reduce the salt [140]. The washing of *Ulva*, in fresh water, does not alter methane yield [99,200], even with a 2.5% reduction VS concentration and a 23% reduction in TS content of the green alga, as a result of the removal of sand and gravel [99]. Conversely, washing *Laminaria digitata*, although reducing the content of soluble carbohydrate, increased methane yield, perhaps due to decreased salt content [201]. Milledge et al. [202] found that the methane yield from AD was not statistically significantly different after washing in freshwater but washing delayed biomethane production.

Anaerobic digesters exposed to gradually increasing salt concentration can be acclimatised to higher salt levels [194,203]. The acclimation of methanogens to increased sodium concentrations over extended periods can allow the anaerobic breakdown of wet biomass with excessive salt concentration, with the sodium concentration that reduces methanogenic activity in half increasing to 37.4 g Na L⁻¹ after acclimatisation [197]. A marine microbial inoculum, which can be obtained from marine sediment, seaweed microflora or seawater, could also be an excellent alternative to more conventional inocula [204]. Jard et al. [205] compared biomethane production of *Saccharina latissimi* in both batch and

semi-continuous reactors with a 210 mL CH₄ g⁻¹ VS yield from the batch reactor and 270 mL CH₄ g⁻¹ VS from the semi-continuous process. Nevertheless, after 182 days of operation in semi-continuous experiments, a decrease in yield occurred due to inhibition from the accumulation of potassium and sodium.

An alternative approach could be the addition of small molecule osmolytes such as trehalose and betaine to the digester which are taken up by the microorganisms to control osmotic pressure; the addition of such compound has been found to increase methanogenic activity under osmotic stress [206,207]. Nonetheless, the cost of potential osmolytes could be a hurdle to their application in highly saline wastewater treatment, and the use of osmolytes to marine algae to improve methane yield in high salinity does not appear to have been greatly studied [206,207]. Although some proteins and amino acids can enhance methane production in saline environments [206,207], elevated levels of both salt and ammonia (from amino acid breakdown) can act synergistically to reduce methane yields with salt concentration of 10 g·L⁻¹ together with ammonium concentration 200 mg·L⁻¹ reducing methane production from domestic sewage by ~50% [208]. *Dunaliella*, a halophytic alga with a high salt and protein content (57%) can have a low methane yield, as little as 63 mg·L⁻¹ VS despite the lack of a recalcitrant cell wall [123,170].

It may be possible to produce biogas from algae without the need for fresh water, but the high salt concentration could also be mitigated by combining algal biomass with other forms of biomass to 'dilute' the salt [21] and production costs could be reduced if seawater is used as a liquid substrate with unwashed biomass.

5.6. C:N and Co-digestion

The carbon-to-nitrogen C:N ratio is the proportion of the mass of carbon relative to the mass of nitrogen in biomass and has a considerable effect on its biodegradability by both aerobic and anaerobic processes [209,210]. The C:N ratio optimal for anaerobic conversion of biomass to methane is ~30: to preclude lower methane yields due to ammonia inhibition resulting from the breakdown of organic nitrogen compounds [118,209–212]. Many algae both macro and micro have a low C:N ratio. Microalgae typically have a C:N ratio ~6 and macroalgae have a more variable ratio but typically ~15 [159,170,213]. The C:N ratio for *Sargassum muticum* is 6–20 depending on location and season [22,118–120,214], and the C:N for floating mixed *Sargassum* mats (*S. natans* and *S. fluitans*) varied widely from 23–47 [215,216], although a low C:N ratio of 7 has been reported for *S. natans* [217]. The low C:N content (10–25) *Ulva lactuca* was one limiting factor in biogas production from its biomass [99]. Tedesco and Daniels [109] showed that by increasing C:N ratio from 8.5 to 24.7 in *Fucus serratus* biomass, by solvent extraction, the methane yield per gram of VS increased by up to 70%. However, no correlation was found between methane yield and C:N ratio for four species of microalgae (*Chlorella*, *Dunaliella*, *Nostoc* and *Scenedesmus*) having low C:N ratios (4.8–12.6) [170], and may be due to the C:N being substantially below the optimum ~30; ratios < 20 can result in reduced methane yield due to ammonia inhibition from amino acid breakdown [123].

Carbon-rich biomass can be added to the digester to increase the low C:N ratio of algae and reduce the inhibitory effects of ammonia [218]. Many reports suggest a co-digestion process with an improved C:N ratio can deliver economic viability in addition to other benefits such as better biogas yield; improved buffering capacity; dilution of inhibitory compounds; and improved nutrient balance [168,219]. The co-digestion of *Sargassum* spp. with waste cooking oil or glycerol, containing little nitrogen, improved methane yield by 19–56% relative to the different materials digested individually [220]. *S. muticum* co-digested with unrefined glycerol from biodiesel production increased biogas yield by 27% [120]. In Solrod (Denmark), where beach-cast seaweed has been co-digested with organic residues such as cattle manure; the best process performance from the environmental perspective was achieved with a 20:80 mixture of beach-cast seaweed and manure. Economic feasibility analysis suggested that if transportation costs of seaweed biomass are taken into consideration a positive Net Present Value

(NPV) is not achievable. However, the process technology can form a part of the integrated system for efficient energy production and optimisation of resources [221].

6. Conclusions

Algal biomass represents a potential green bioenergy source for the production of biomethane when processed using AD methods. However algal biomethane production processes are currently unprofitable and unsustainable unless considered as an adjunct to processes that aim for a circular economy such as wastewater treatment, reduction of eutrophication, or zero-waste objectives in algal biorefineries. Limitations include harvesting costs from water bodies, pre-treatment and seasonal variation in biomass composition and yield, as well as operational costs aimed at improving biomethane conversion yield. Wastewater treatment ponds are currently the most economic approach to the production of microalgal biofuel.

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